SEPTIQUIK[®]

AseptiQuik[®] X Large Format 1" Connectors

provide quick and easy sterile connections for high flow applications, even in non-sterile environments. AseptiQuik X's "TWIST-PULL-TWIST" design enables users to quickly transfer large volumes of media easily with less risk of operator error. The connector's robust design provides reliable performance without the need for clamps, fixtures or tube welders. Biopharmaceutical manufacturers can now make 1" sterile connections with the quality and market availability they expect from the leader in single-use connection technology.

Features TWIST-PULL-TWIST Design	Benefits Intuitive three-step connection process reduces risk of operator error
Membrane Pull Tabs	Ensure simultaneous and secure removal of both membranes
Robust Construction	Repeatable and reliable performance with no additional hardware required
Integrated Lock Ring	Secures final connection preventing disassembly
Colder Click	Audible confirmation of completed assembly steps

Specifications

Pressure:

Up to 60 psi, 4.1 bar

Temperature: 39°F to 104°F (4°C to 40°C)

Sterilization:

Gamma Standard Version: Up to 50kGy irradiation **AutoClave High Temp (HT) Version:** Up to 266°F (130°C) for 30 minutes

Termination Sizes:

3/4" and 1" ID hose barb (19.0mm and 25.4mm), 1-1/2" sanitary

Materials:

Main Components: Polycarbonate (white), USP Class VI, ADCF

Lock Ring: Polycarbonate (blue), USP Class VI, ADCF

Pull Tabs: Polycarbonate (blue, standard version), USP Class VI, ADCF Polycarbonate (white, HT version), USP Class VI, ADCF

Caps:

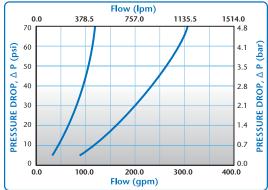
Polypropylene (clear), USP Class VI, ADCF

Seals: Silicone (clear), platinum-cured, USP Class VI, ADCF

Membrane:

Polyethylene (standard version), USP Class VI, ADCF Hydrophobic polyethersulfone (HT version), USP Class VI

AseptiQuik X Flow

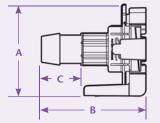


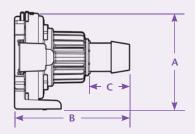
This graph is intended to give you a general idea of the performance capabilities of each product line. The shaded area of the graph represents the operating range of the product family, i.e. upper and lower values are shown. Therefore, depending on the exact coupling configurations selected, you can reasonably expect values to fall within the shaded area.

Visit us at <u>www.colder.com</u> or call 800-444-2474 to get a free catalog or to find your local distributor.

Product Dimensions

A = Height/Diameter (with cap)
B = Total Length (with cap)
C = Hose Barb Length





Coupling Bodies

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	TERMINATION 3/4" HOSE BARB 1" HOSE BARB 1-1/2" SANITARY	PART NO. AQX17012 AQX17016 AQX33024	A 3.54 3.54 3.54	B 3.93 4.04 4.18	C 1.50 1.53 1.73	
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POLYCARBONATE HT Version with White Pull Tabs

	TERMINATION 3/4" HOSE BARB 1" HOSE BARB 1-1/2" SANITARY	PART NO. AQX17012HT AQX17016HT AQX33024HT	A 3.54 3.54 3.54	B 3.93 4.04 4.18	C 1.50 1.53 1.73	
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Coupling Inserts

POLYCARBONATE with Blue Pull Tabs

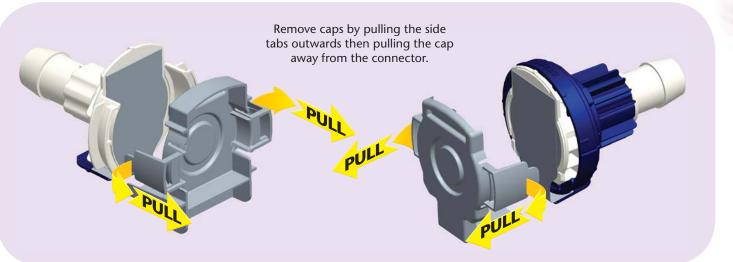
TERMINATION 3/4" HOSE BARB 1" HOSE BARB 1-1/2" SANITARY	PART NO. AQX22012 AQX22016 AQX44024	A 3.76 3.76 3.76	B 4.34 4.45 4.58	C 1.50 1.53 1.74	



POLYCARBONATE HT Version with White Pull Tabs

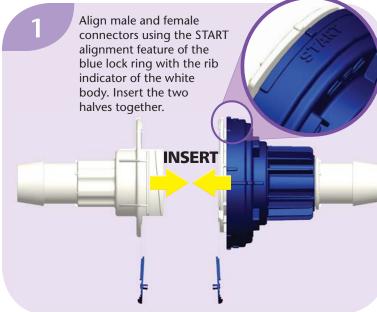
TERMINATION	PART NO.	А	В	С	
-,	AQX22012HT	3.76	4.34	1.50	
1" HOSE BARB	AQX22016HT	3.76	4.45	1.53	
1-1/2" SANITARY	AQX44024HT	3.76	4.58	1.74	
	3/4" HOSE BARB 1" HOSE BARB	3/4" HOSE BARB AQX22012HT 1" HOSE BARB AQX22016HT	3/4" HOSE BARB AQX22012HT 3.76 1" HOSE BARB AQX22016HT 3.76	3/4" HOSE BARB AQX22012HT 3.76 4.34 1" HOSE BARB AQX22016HT 3.76 4.45	3/4" HOSE BARB AQX22012HT 3.76 4.34 1.50 1" HOSE BARB AQX22016HT 3.76 4.45 1.53

PRE-ASSEMBLY CAP REMOVAL



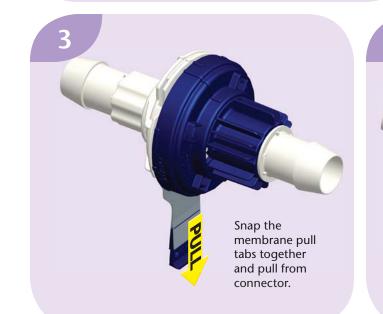
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TWIST-PULL-TWIST Assembly Procedure





Twist the blue lock ring clockwise (approximately 75°) until audible "Colder Click" is heard. Alignment of the small blue lock ring rib indicator with the white body's rib indicator confirms initial rotation is complete.





Twist the blue lock ring clockwise until the final audible "Colder Click" is heard (90° from the initial starting point). Alignment of the long blue lock ring rib indicator with the white body's rib indicator confirms initial rotation is complete.

Connect with Colder Sterile Fluid Transfer

COLDER PRODUCTS COMPANY

Colder Products Company is the leader in the design and manufacture of single-use connection technology and connectors for the life sciences markets. Colder offers a wide variety of bioprocessing solutions including sterile connect, sterile disconnect, SIP connections and quick connects. Our innovative designs provide flexibility for biopharmaceutical manufacturers to easily combine multiple components, single-use or hybrid systems including process containers, tubing manifolds, transfer lines, bioreactors and other bioprocess equipment.

Robust and easy-to-use single-use connectors from Colder maintain flow path sterility and integrity while enabling biopharmaceutical manufacturers to improve production yields, decrease time-to-market and reduce costs. Colder is ISO 13485 certified and our products for bioprocessing applications are manufactured in an ISO Class 7 certified cleanroom.

For applications where reliability and sterility are a must, Connect with Colder.

Founded in St. Paul, Minn. in 1978, Colder offers more than 7,500 standard and custom products with offices in nine countries and distributor representation in North America, Europe, Asia, South America and Australia. Colder is a Dover company.



A DOVER COMPANY

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Colder Patent Statement: Colder Products Company takes pride in its innovative quick disconnect coupling solutions, many of which have been awarded United States and International patents. Colder Products Company has a strong tradition of leadership in the quick disconnect market, and agressively pursues and protects its proprietary information and intellectual property. In cases where it is practical and as a benefit to its customers, Colder Products Company has licensed its proprietary technology. Please contact Colder Products to discuss your unique needs.

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